

# GEM STAR

## **Green Energy-Multiplier Sub-critical, Thermal-spectrum, Accelerator-driven, Recycling Reactor**

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**Virginia Tech**  
December 12, 2011

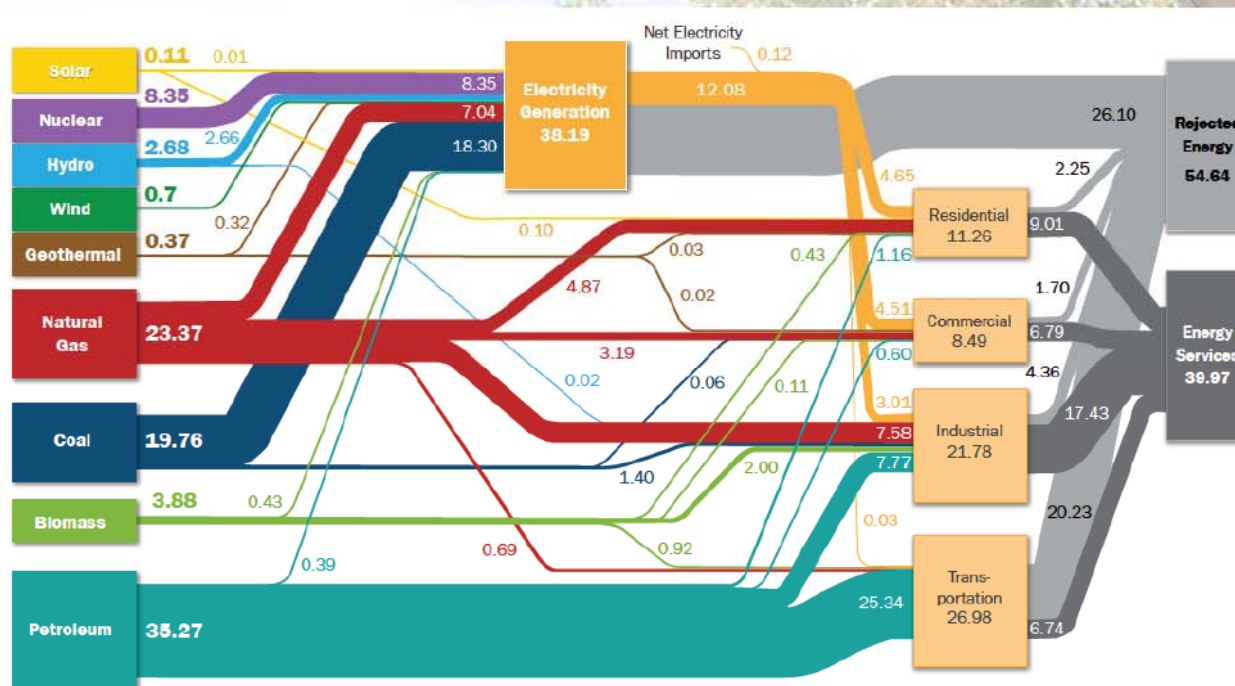
**ADS & TU Mumbai, India**

view from a newcomer  
  
(who asks and perhaps  
answers questions in a slightly  
different way)

# U.S. energy flow in 2009 and our goals

“By 2035, 80 percent of America’s electricity will come from clean energy sources”-- change the mix.

Reduce per capita consumption



Values are in quadrillion british thermal units. Total energy input is approximately 95 Quads. EIA data as portrayed by Lawrence Livermore National Laboratory.<sup>17</sup>

Reduce the ratio (rejected/used)– increase energy efficiency.  
Address the consequences of GHG emission -- goal for 2050 emissions is 50% of 2000 emissions, i.e., 12.8 Gt/yr\*.

*Mitigation*

*Adaptation*

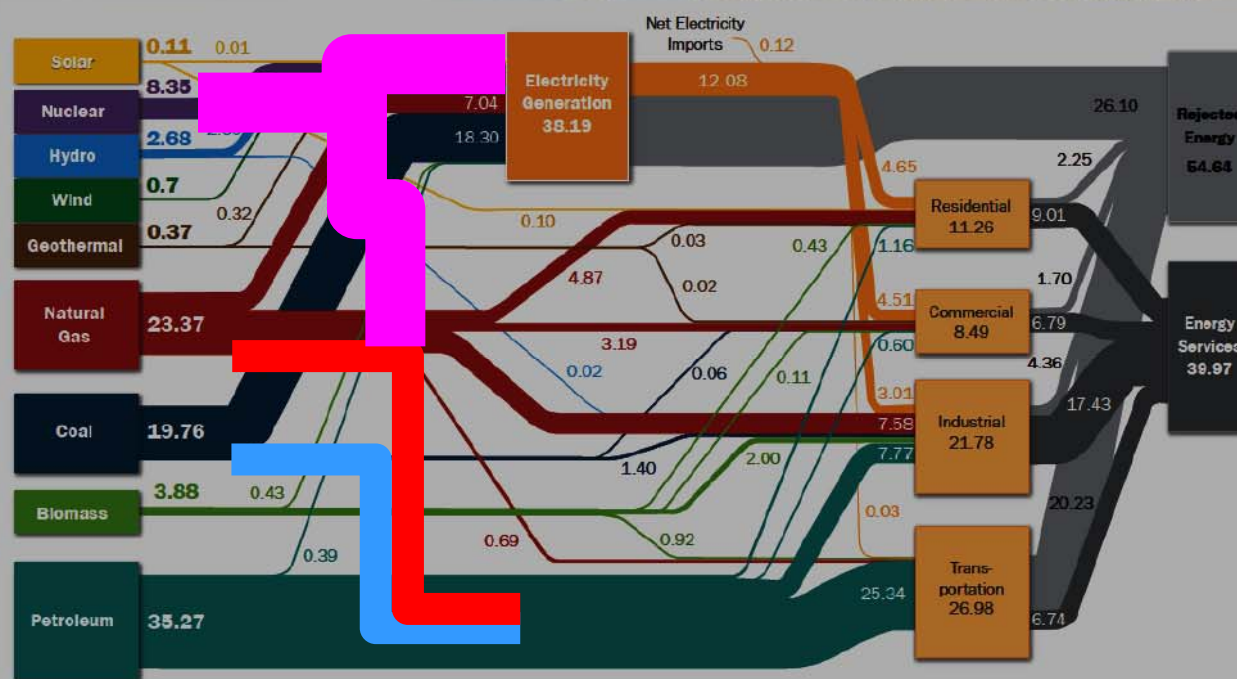
\* e.g., 1 Gt (Gigaton) of GHG is equivalent to building 273 ‘zero emission’ 500MW coal-fired plants

# the classic 'nuclear' option

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Mitigation

Adaptation

# What are the obstacles?

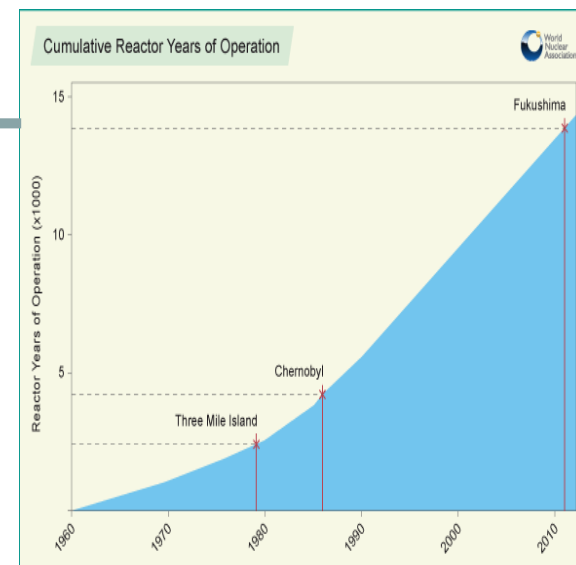
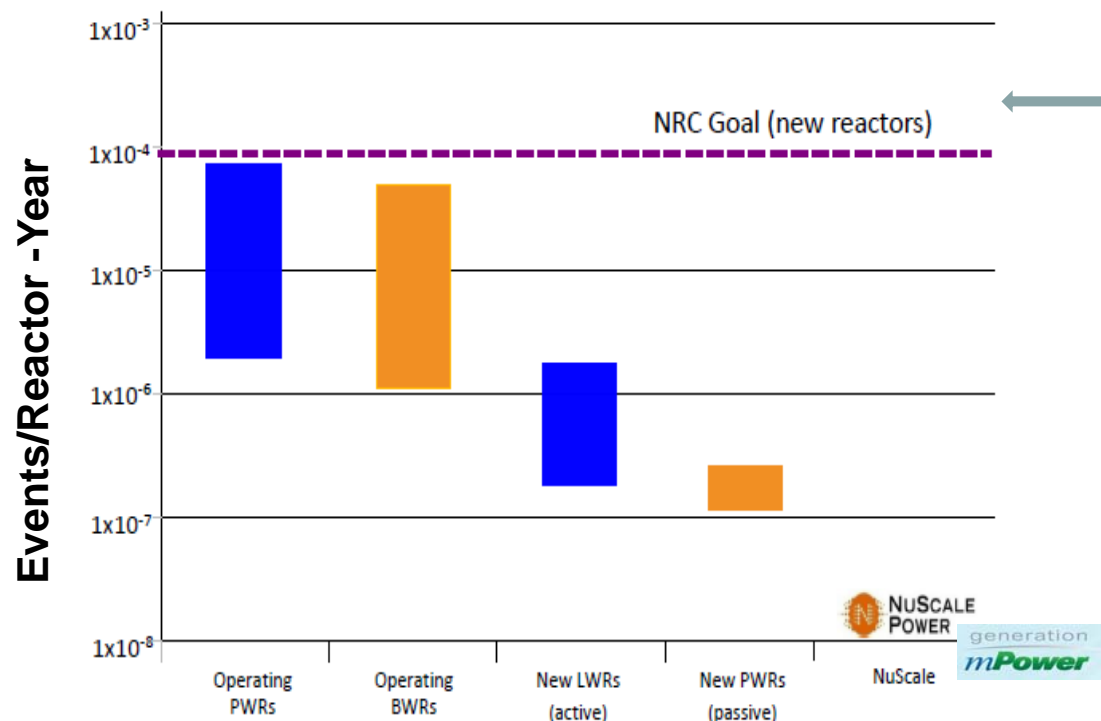
in the US:

- safety
- waste
- weapons proliferation
- cost

in India?

# ➤ Safety

## Probabilistic Risk Assessment (PRA) of Core Damage Frequency (CDF)



SMR claim 10<sup>-8</sup> events per reactor-year

...that's 1 event in 1,000,000 reactors over 100 years

...is there a credibility issue?...

## ➤ Waste

### ➤ long-lived fission products and actinides

- bury in Yucca Mountain? (now cancelled!)
- burn with accelerators?
- burn in next generation reactors?

➤ **store on site...current practice**

## ➤ Weapons Proliferation

### ➤ enrichment

### ➤ reprocessing

## ➤ Cost

# current prices for electricity

(estimated by Black and Veatch, Overland Park, Kansas)

	cents/kwh
Coal without CO <sub>2</sub> capture	7.8
Natural gas at high efficiency	10.6
Old nuclear	"3.5"
New nuclear	10.8
Wind in stand alone	9.9
Wind with the necessary base line back-up	12.1
Solar source for steam-driven electricity	21.0
Solar voltaic cells; higher than solar steam electricity	

\*NYT, Sunday (3/29/09) by Matthew Wald

**GEM\*STAR: 4.5 ¢ per kWh with natural uranium fuel**

# What is being done...

## DOE-NE

‘small modular reactors’

- safety ✓-
- waste
- weapons proliferation
- cost ✓-

## DOE-Science

‘high intensity frontier’

- safety
- waste ✓-
- weapons proliferation
- cost

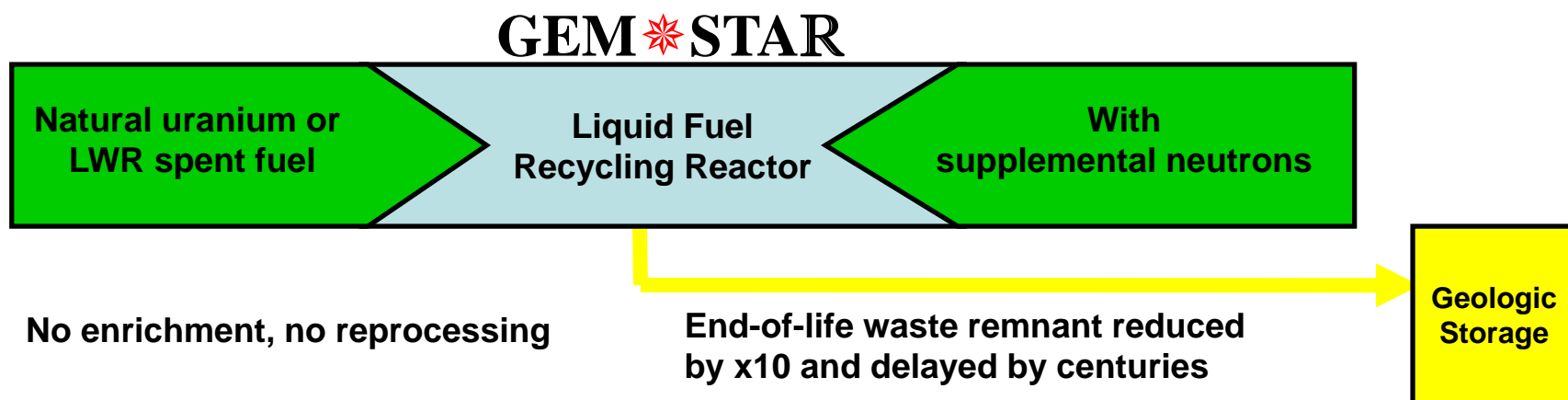
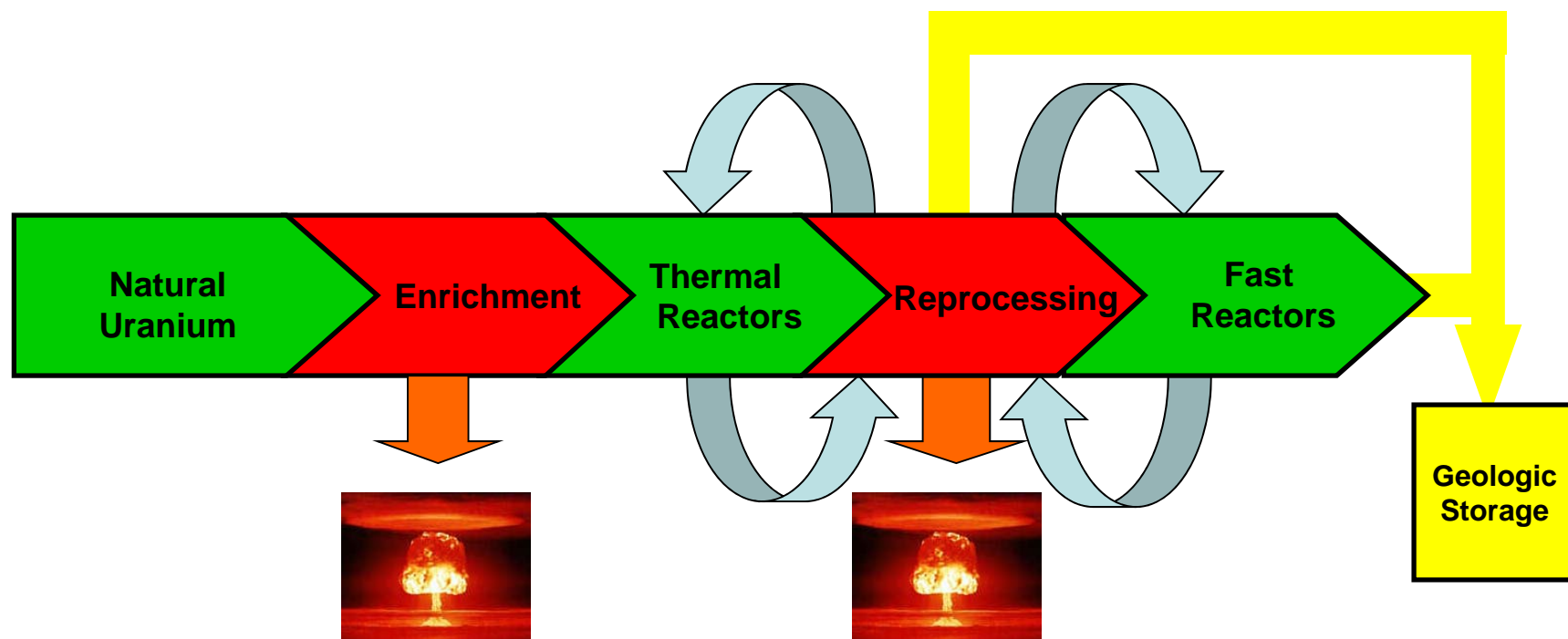
## India

- PHWR (nat U) →
- FBR ( $^{239}\text{Pu}$  & Th) →
- AHWR ( $^{233}\text{U}$  & Th)

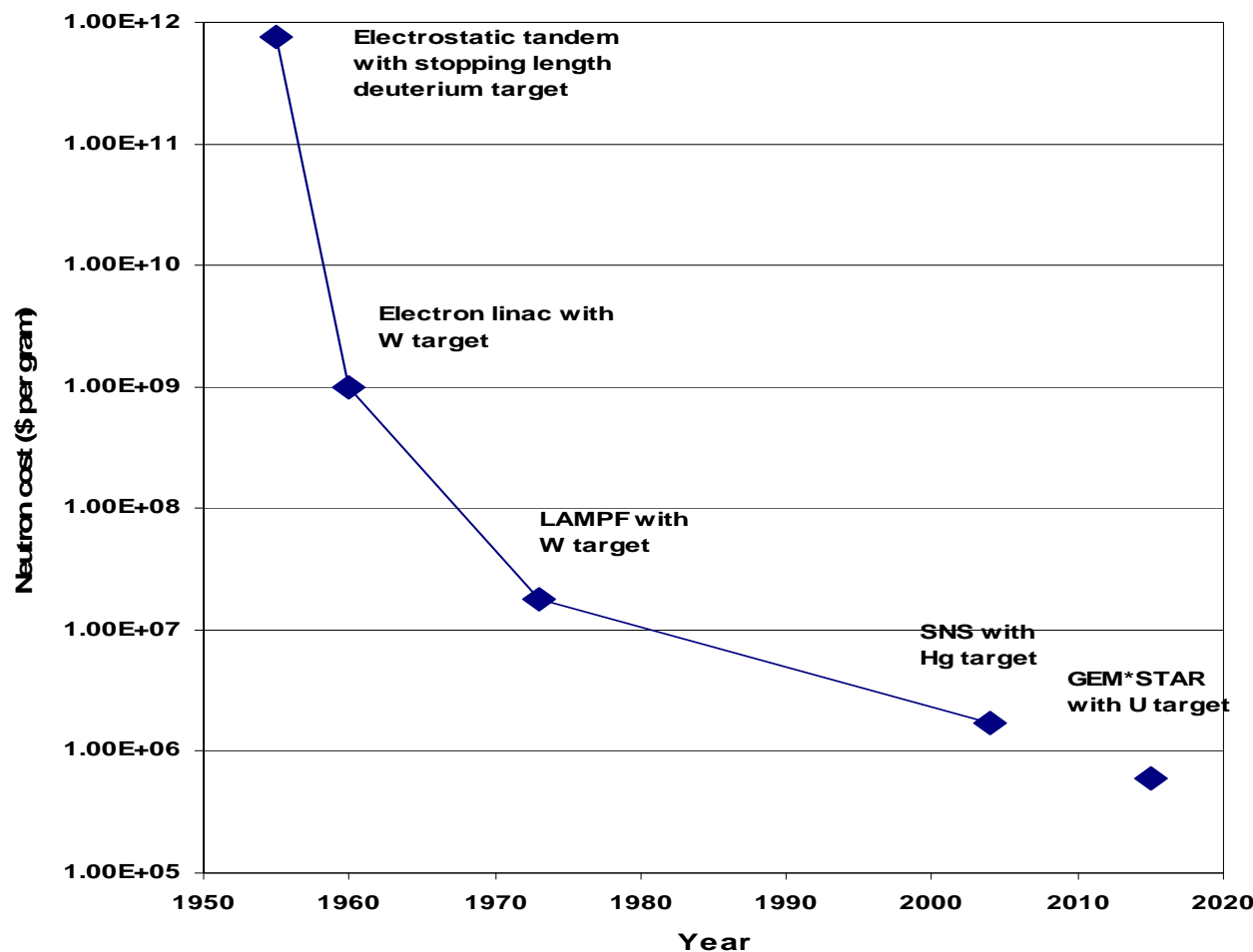
# Are there other avenues to explore?

- to address 'clean energy' 'now'
- that would compete today with coal costs
- not being 'captured' by the previous slide
- low enough cost to try without requiring broad 'consensus' first

# Base Energy Paradigm Shift



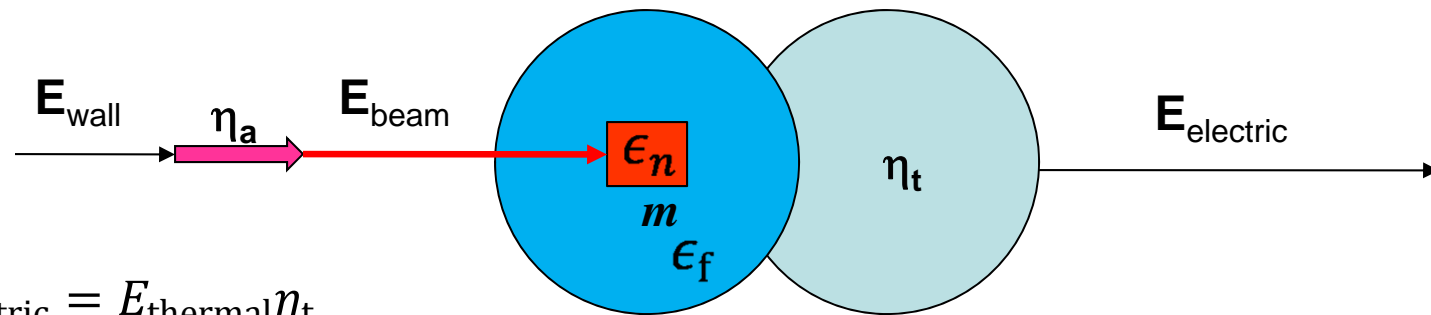
# The cost of neutrons has dropped dramatically



~40 grams of neutrons will produce 1GWe for one year

(\$432M @ 5 ¢/kWh)

# Proton Driven Sub-Critical System



$$E_{\text{electric}} = E_{\text{thermal}} \eta_t$$

$$= (E_{\text{beam}} + E_{\text{fission}}) \eta_t$$

$$= \left( E_{\text{beam}} + \frac{E_{\text{beam}}}{\epsilon_n} m \epsilon_f \right) \eta_t$$

$$= E_{\text{beam}} \left( 1 + \frac{\epsilon_f}{\epsilon_n} m \right) \eta_t$$

$$= E_{\text{wall}} \eta_a \left( 1 + \frac{\epsilon_f}{\epsilon_n} m \right) \eta_t$$

$\eta_a \equiv$  efficiency of accelerator

$\epsilon_n \equiv$  energy to create a neutron

$m \equiv$  number of fissions per neutron

$\epsilon_f \equiv$  energy per fission

$\eta_t \equiv$  efficiency converting thermal to electrical energy

$$\frac{\text{net electric power out}}{\text{power on target}} = \frac{E_{\text{electric}} - E_{\text{wall}}}{E_{\text{wall}} \eta_a} = \left( 1 + \frac{\epsilon_f}{\epsilon_n} m \right) \eta_t - \frac{1}{\eta_a}$$

$$G = \frac{\text{net electric power out}}{\text{power on target}} = \left(1 + \frac{\epsilon_f}{\epsilon_n} m\right) \eta_t - \frac{1}{\eta_a}$$

Reference parameters:

- $\epsilon_f$  200 MeV / fission
- $\epsilon_n$  19 MeV / neutron (for 1 GeV protons on Uranium)
- $m$  15 fissions / neutron
- $\eta_t$  44% thermal to electric conversion
- $\eta_a$  20% accelerator efficiency

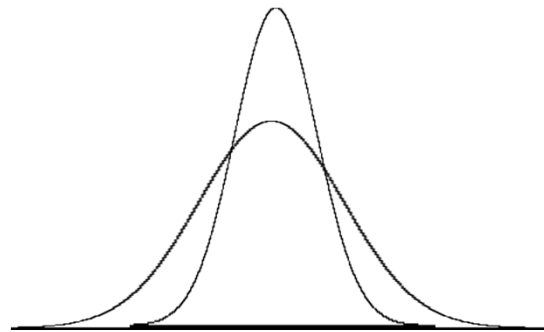
$$\mathbf{G = 65} \quad (\text{ie: } 1\text{MW}_{\text{target}} \rightarrow 65 \text{ MW}_e \text{ net output})$$

$$G = \frac{\text{net electric power out}}{\text{power on target}} \approx 4.6m - \frac{1}{\eta_a}$$

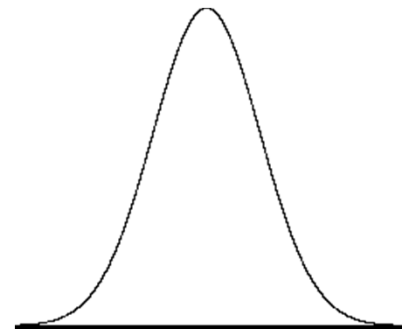
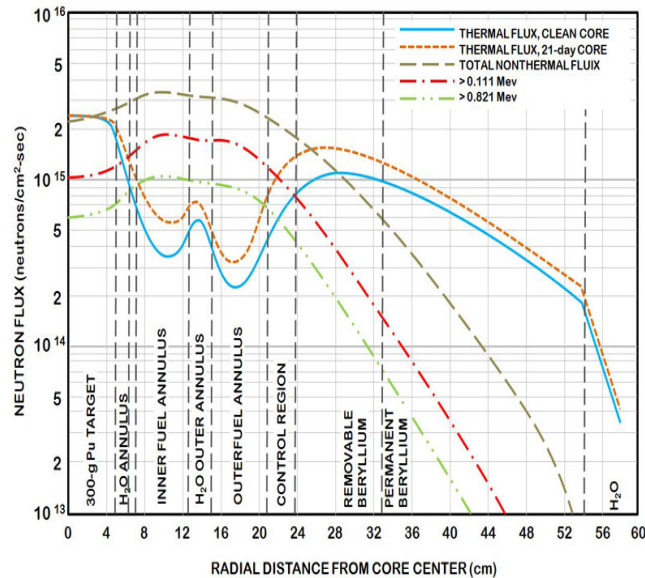
**Design criteria: large  $m$  (fissions per neutron),  
reduces need to maximize  $\eta_a$  (accelerator efficiency)**

**eg: changing accelerator efficiency from 20% to 10%  
only lowers  $G$  from 65 to 60**

**note: using “ $k_{\text{eff}}$ ” is really *very* misleading for a  
driven system**

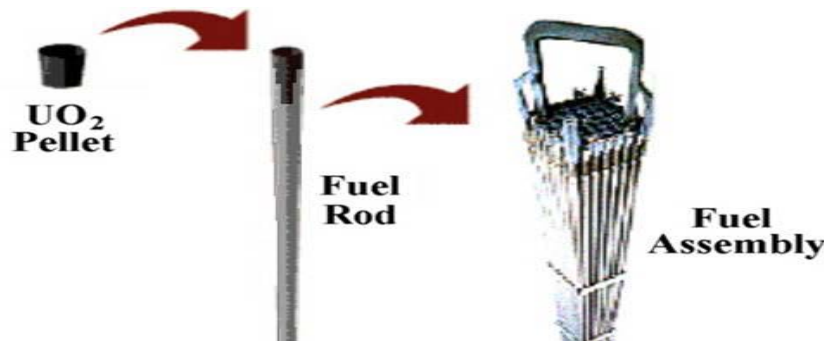


# Solid Fuel Issues



much more centrally  
peaked for driven  
systems

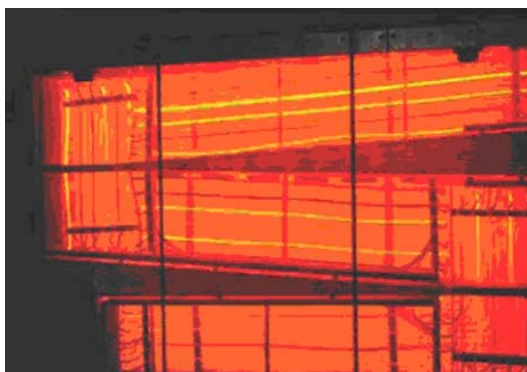
non-uniform fuel  
consumption



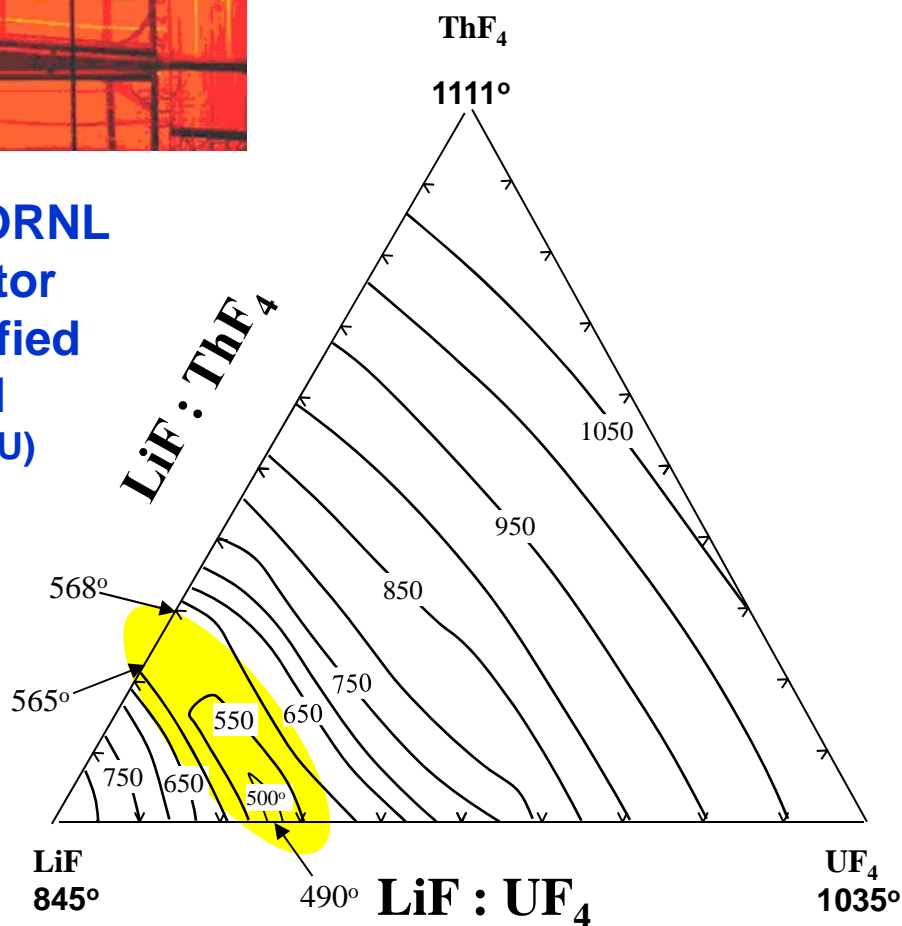
volatile fission-  
product build-up  
within cladding

thermal shock due to beam trips ( $\sim 800 \leftrightarrow 320$ )

# Molten Salt Eutectic Fuel



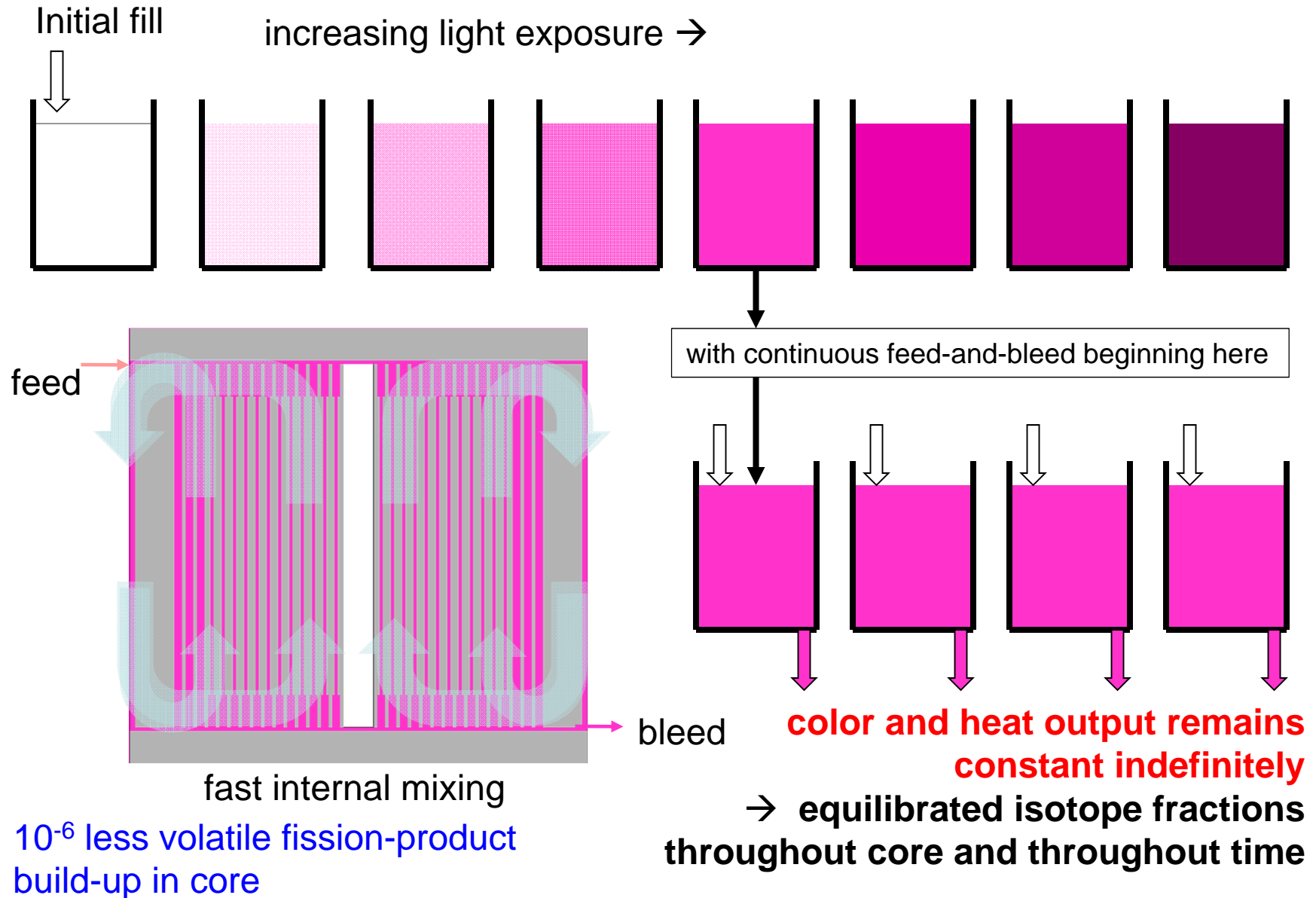
Proven in ORNL  
MSRE reactor  
using Modified  
Hastelloy-N  
( $^{235}\text{U}$ ,  $^{239}\text{Pu}$ ,  $^{233}\text{U}$ )



Uranium or Thorium  
fluorides form eutectic  
mixture with  $^7\text{LiF}$  salt.

High boiling point → low  
vapor pressure

**consider a clear liquid which releases heat when exposed to light, eventually turning a dark purple**

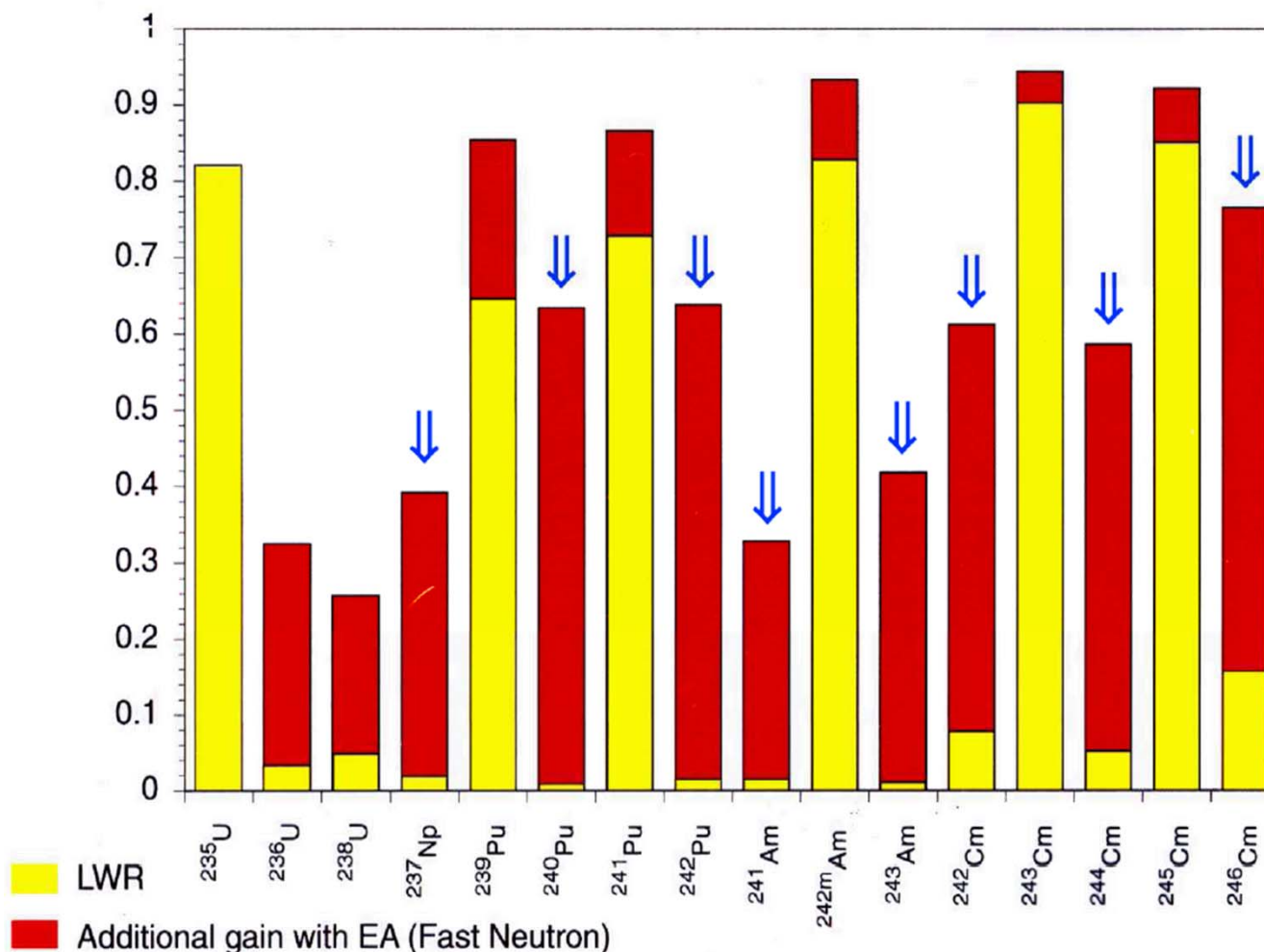


For 50 years, and even today, people argue for fast-spectrum systems.

Why?

Faster burn-up of heavy actinides.

## Probability of Fission/Neutron absorbed



# But Using Thermal Spectrum

0.01 – 0.2 eV

## highest tolerance for fission products:

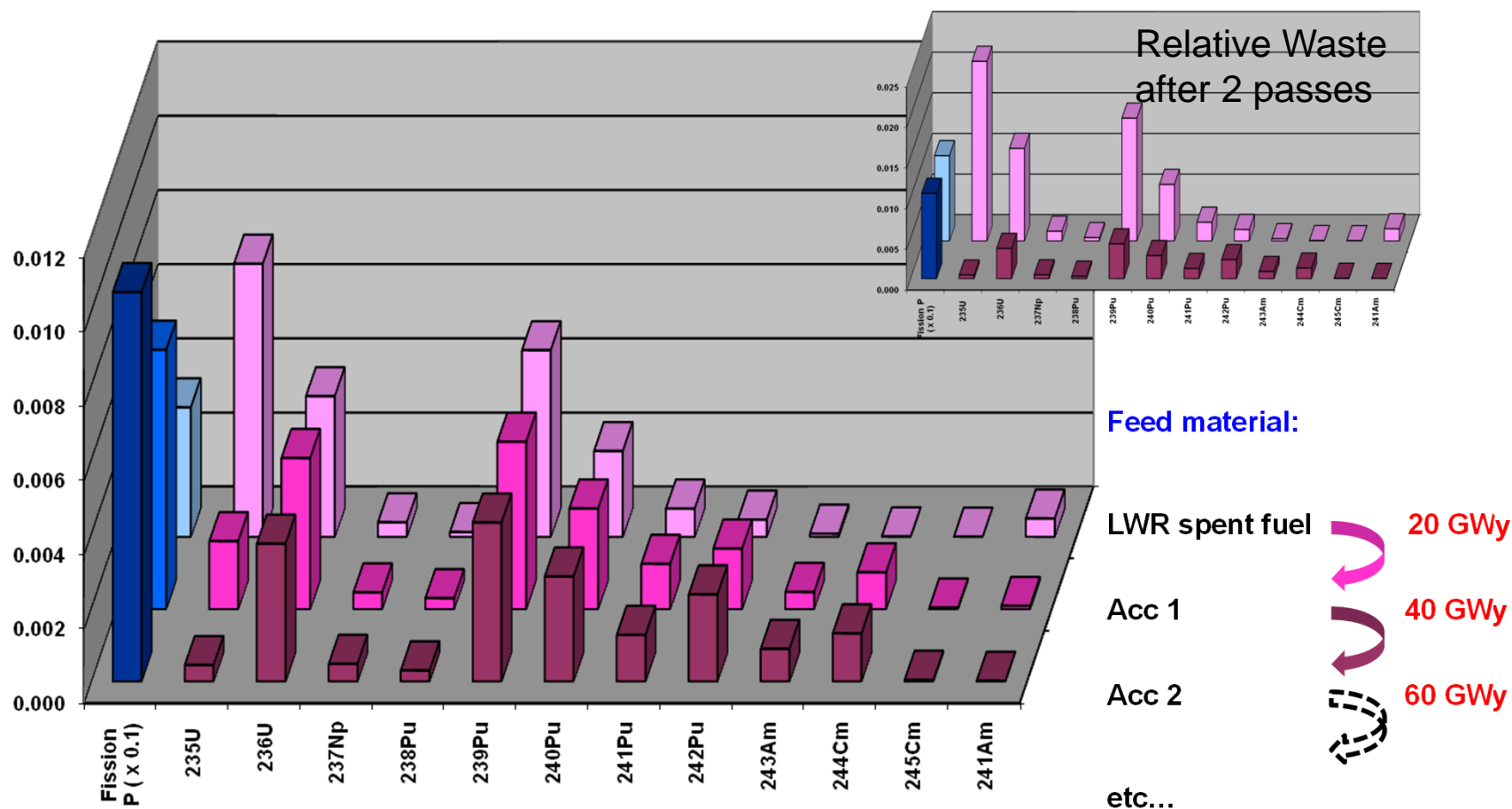
- spin structure and resonance spacing reduces capture cross-section at thermal energies:

$$\frac{\sigma\text{-fission } (^{239}\text{Pu})}{\sigma\text{-capture (f.p.)}} \sim 100 \text{ (vs } \sim 10 \text{ @ 50 keV)}$$

- $^{151}\text{Sm}$  (transmuted rapidly to low  $\sigma_c$  nuclei)
- $^{135}\text{Xe}$  (continuously removed as a gas)

⇒ more than compensates for slower fission of heavy actinides (which are burned anyway)

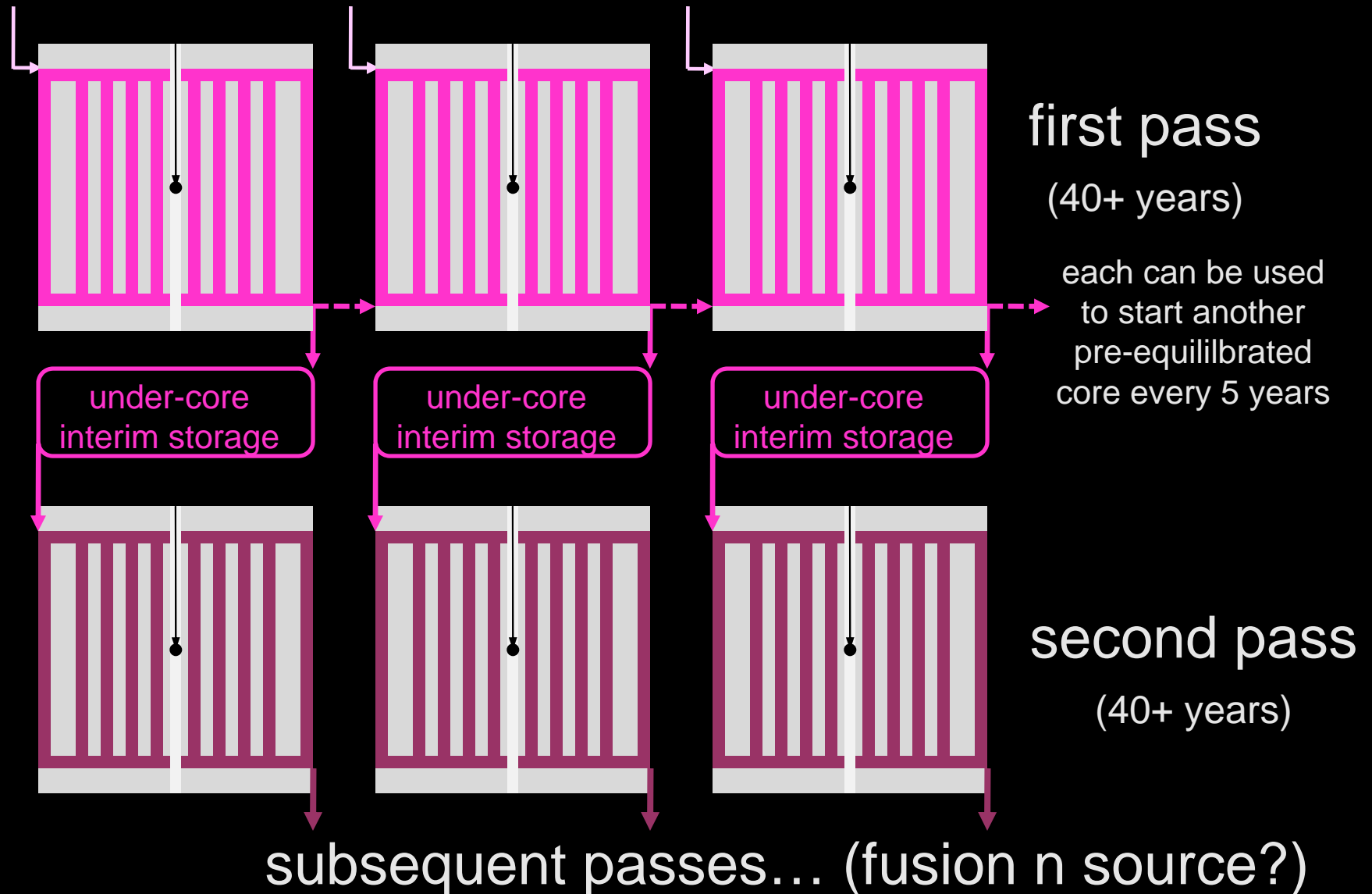
extracts many times more fission energy,  
without additional long-lived actinides



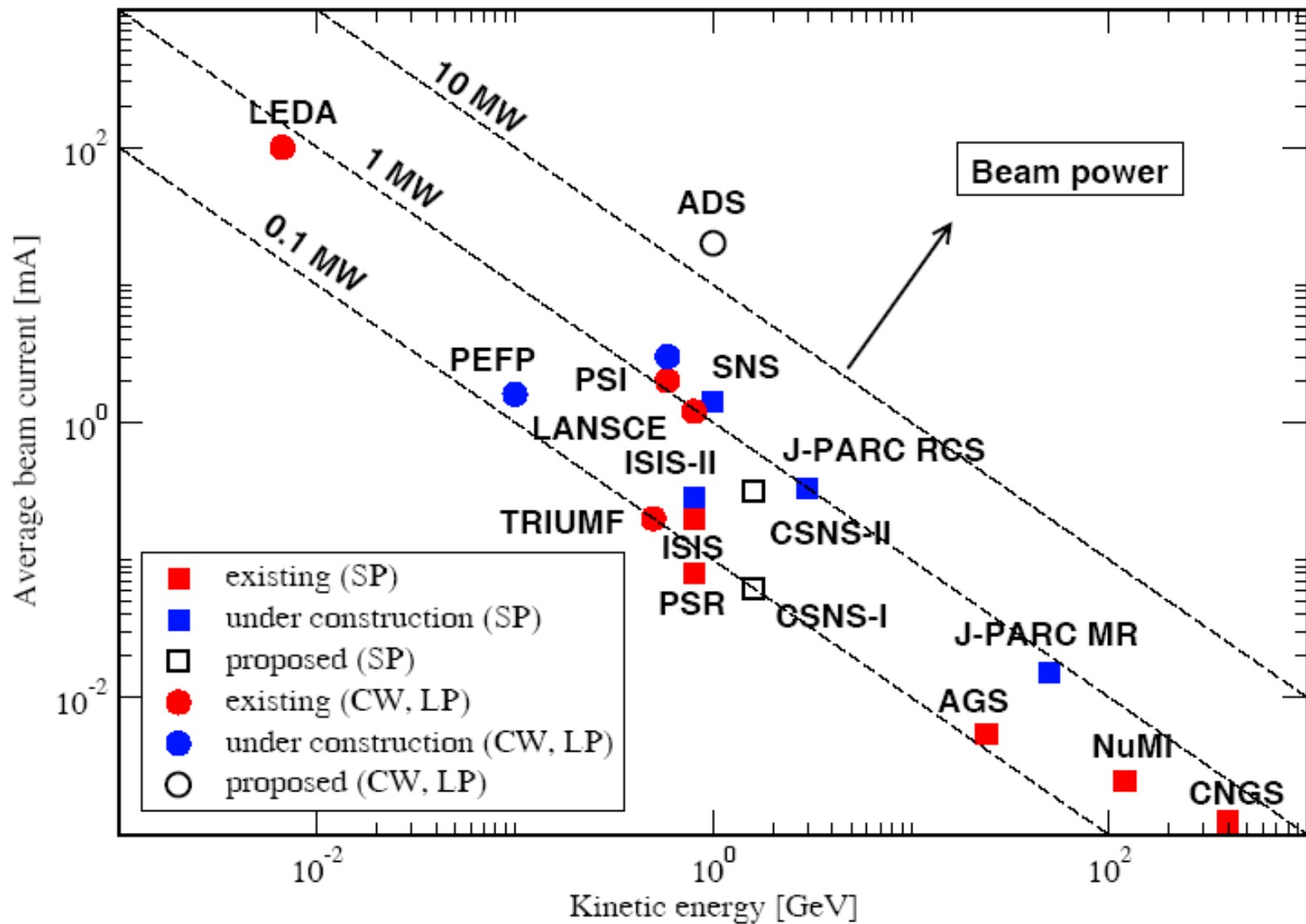
*major reduction and deferral of waste*

# Recycling

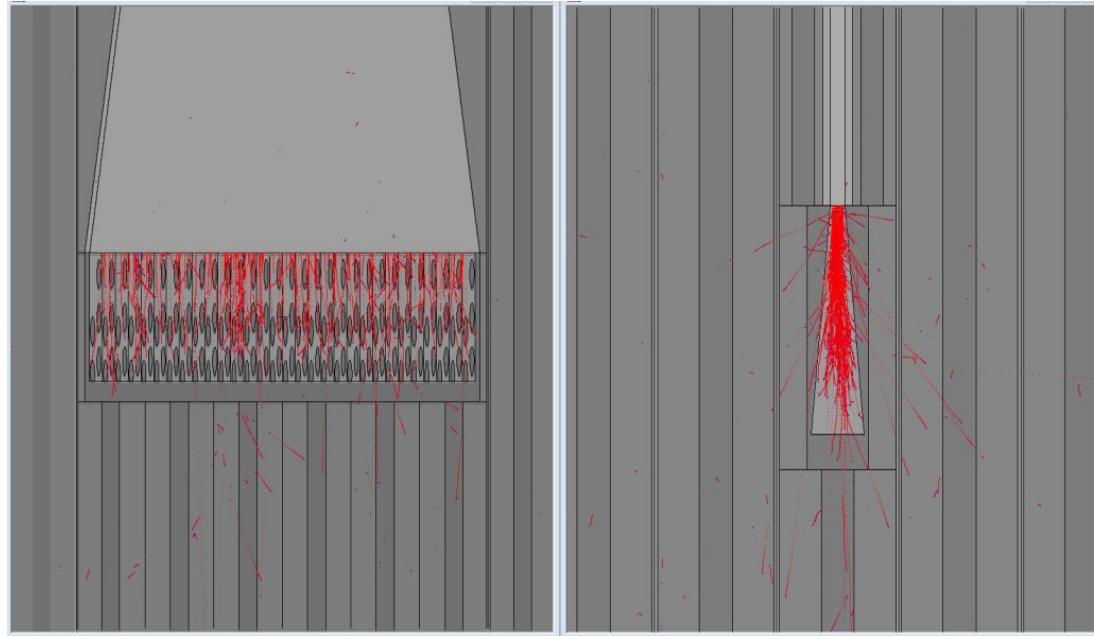
40 years worth of LWR spent fuel



# Existing Proton Beam Power



# Target Considerations

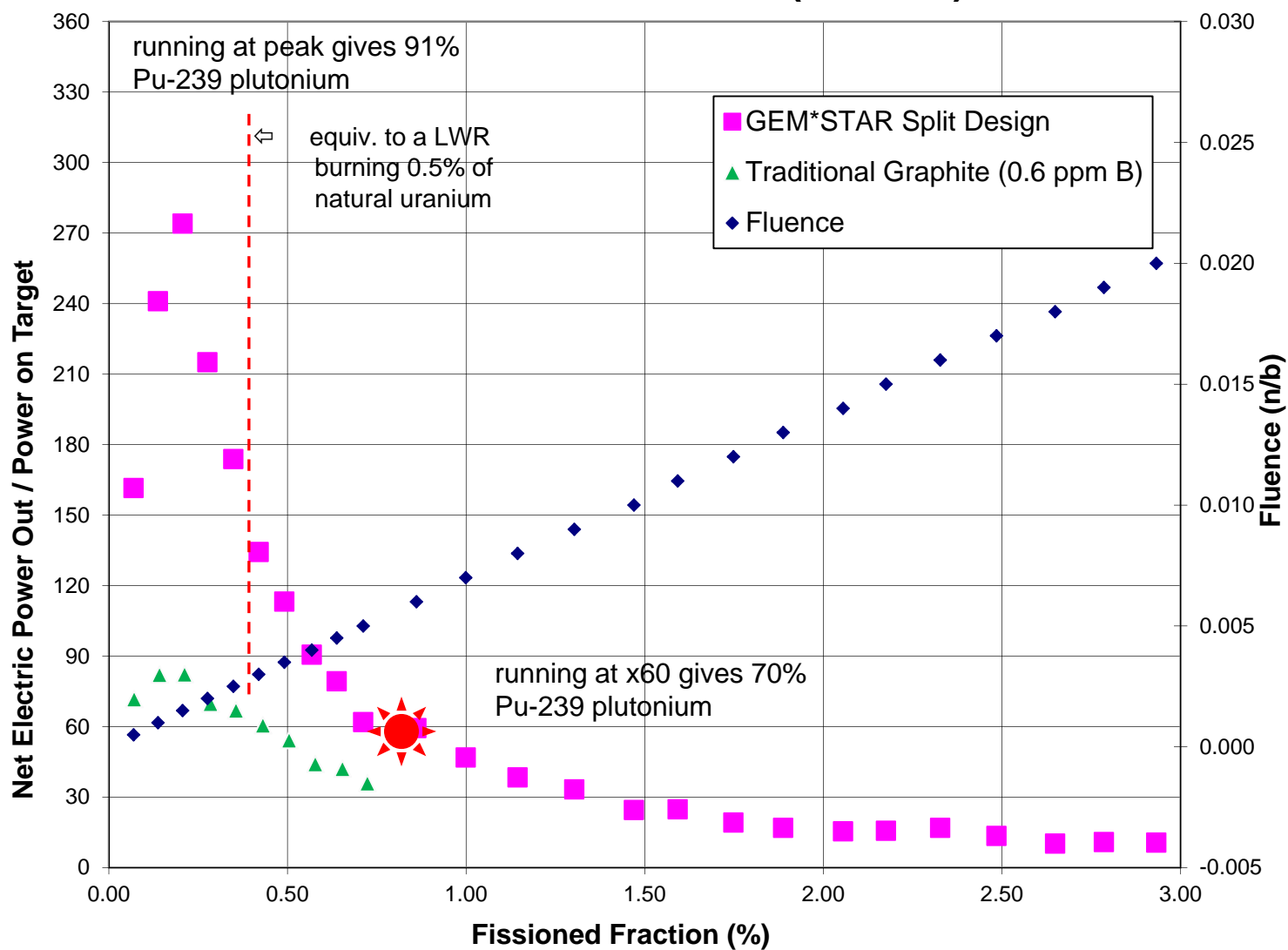


GEM\*STAR Internal Target

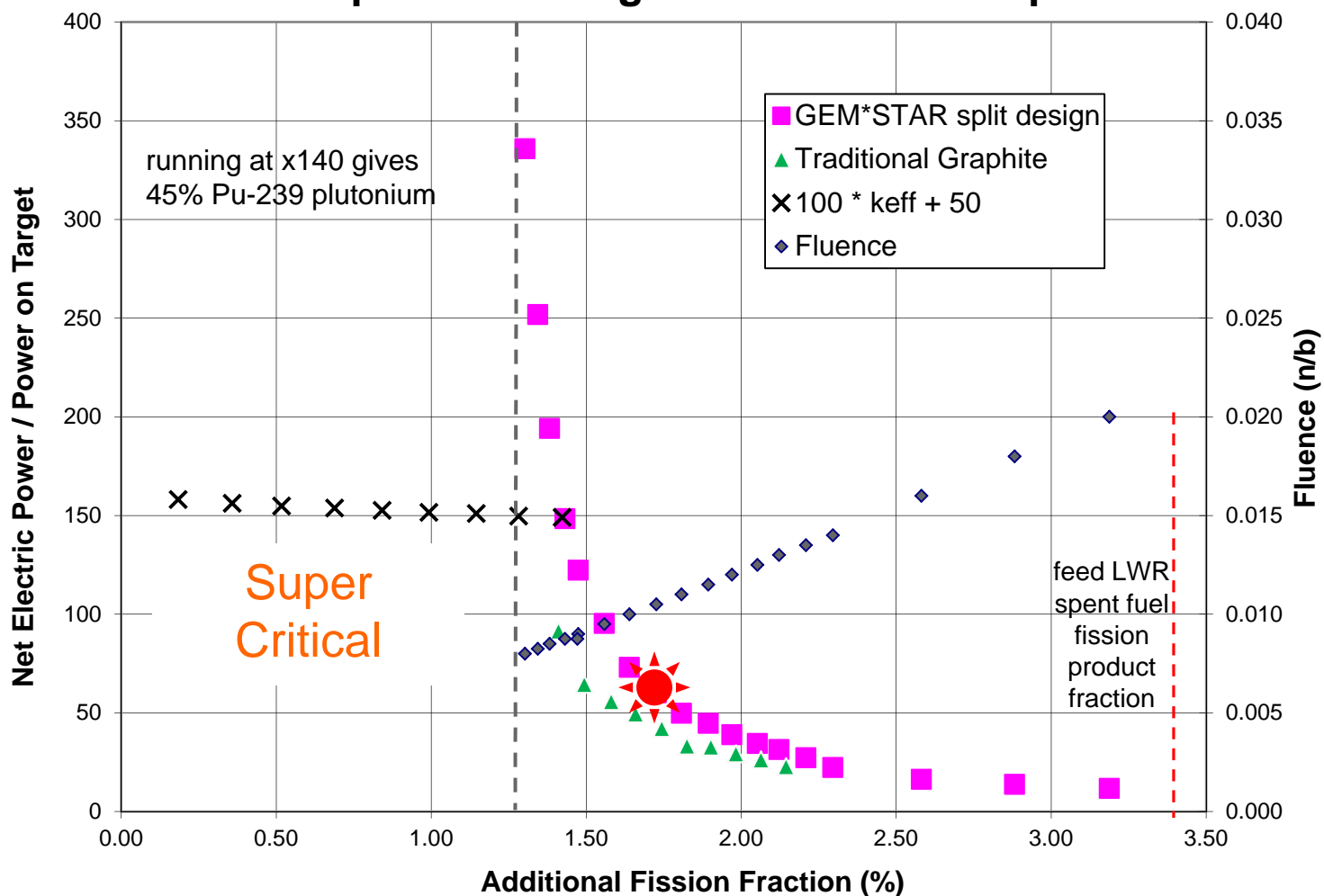
- diffuse (or multiple) beam spots
- molten salt used for heat removal
- high neutron yield from uranium  
(but minimize target fission)
- spent target fluorinated and used as fuel
- **minimize impact on local reactivity**

redacted

## Fuel: Natural Uranium (MCNPX)



## Fuel: un-reprocessed Light-Water-Reactor spent fuel



# GEM\*STAR System

**no enrichment; no reprocessing; can burn  
MANY fuels (pure, mixed, *including* LWR  
spent fuel) with no redesign required**

# High Temperature MS Advantages over LWRs

- no high-pressure containment vessel
- 34% → 44% efficiency for thermal to electric conversion (low-pressure operation)
- match to existing coal-fired turbines, enables staged transition for coal plants, addressing potential “cap-and-trade” issues
- synthetic fuels via modified Fischer-Tropsch methods – very attractive (much more realistic than hydrogen economy)

redacted

# What are the obstacles?

- GEM\*STAR uses liquid fuel – but NRC is only “comfortable” with solid fuel, despite MSRE success
- Existing commercial deployed fleet of LWRs
- Engineers in nuclear industry have little experience with accelerators; physicists using accelerators have little experience with nuclear power plants ⇒ little cooperation in base programs (vague talk about a distant ATW application)
- current focus (in US) only on existing and new “modular” reactors (scaled down versions of existing deployed technology)

# advantages seem clear ... so why does *this* happen...

- DOE **NE** Report to Congress, April 2010, “Nuclear Energy Research and Development Roadmap” **does not include the word ‘accelerator’ even once.**
- DOE **Science** (HEP & NP) ADS Report (September 17, 2010)
  - Finding #2: Accelerator-driven sub-critical systems offer the potential for safely **burning fuels which are difficult to incorporate in critical systems, for example fuel without uranium or thorium.** [ **WHY not U ???** ]
  - Finding #3: Accelerator driven subcritical systems can be utilized to efficiently **burn minor actinide waste.**
  - Finding #4: Accelerator driven subcritical systems can be utilized to generate **power from thorium-based fuels**
- MIT Energy Initiative; O’Bama’s Blue Ribbon Panel
  - **100 year horizon, no new direction, yet continue DOE-NE funding at current level**
- DOE **NE** “thinking about an **ADS demonstration in 2050**”  
(ie, when I’m 90 ☹ )

# ADS Technology Readiness Assessment

		Transmutation Demonstration	Industrial-Scale Transmutation	Power Generation
Front-End System	Performance	Green	Green	Green
	Reliability	Yellow	Yellow	Red
Accelerating System	RF Structure Development and Performance	Green	Green	Green
	Linac Cost Optimization	Green	Yellow	Yellow
	Reliability	Yellow	Yellow	Yellow
RF Plant	Performance	Green	Green	Green
	Cost Optimization	Green	Yellow	Yellow
	Reliability	Yellow	Yellow	Red
Beam Delivery	Performance	Green	Green	Green
Target Systems	Performance	Green	Yellow	Yellow
	Reliability	Yellow	Yellow	Yellow
Instrumentation and Control	Performance	Green	Yellow	Yellow
Beam Dynamics	Emittance/halo growth/beamloss	Green	Yellow	Yellow
	Lattice design	Green	Yellow	Yellow
Reliability	Rapid SCL Fault Recovery	Yellow	Red	Red
	System Reliability Engineering Analysis	Yellow	Red	Red

Green: “ready”, Yellow: “may be ready, but demonstration or further analysis is required”, Red: “more development is required”.

## what drives this?

*Table 1: Range of Parameters for Accelerator Driven Systems for four missions described in this whitepaper*

	Transmutation Demonstration	Industrial Scale Transmutation	Industrial Scale Power Generation with Energy Storage	Industrial Scale Power Generation without Energy Storage
Beam Power	1-2 MW	10-75 MW	10-75 MW	10-75 MW
Beam Energy	0.5-3 GeV	1-2 GeV	1-2 GeV	1-2 GeV
Beam trips (t > 5 min)	< 50/year	< 50/year	< 50/year	< 3/year
Availability	> 50%	> 70%	> 80%	> 85%

...helps motivate “Intensity Frontier” (ie: **Project X** at **Fermilab**);  
but higher efficiency via higher-power beams is not a requirement;  
\$100’s of millions are going into solar and wind which have **far** greater outages.

**DOE-NE: “It takes about 20 years to validate any new fuel system, so 2050 is the earliest one might imagine for ADS.”**

...based on input from solid-fuel manufacturers;  
but consider how this might change if a new system **actually** addressed waste, proliferation, LWR spent fuel usage, and safety (thus becoming politically, publicly, and financially desirable).

**People (and agencies), in the US and India, and pretty much everywhere, are legitimately afraid that if they ‘blink’ they might lose what they already have.**

**Or that if they don’t first obtain consensus opinion they won’t get new funding.**

**How can one then even try GEM\*STAR in this environment?**

# Sequencing

